

Date: Thursday, 6/19/2008 7:53:00 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STUD	
Job Number	: 39942		Part Number	: D3284005	
Estimate Number	: 10625		Drawing Number	: D3284 REV. A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 6/19/2008 S.O. No. :		Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : PURCHASED PARTS		Due Date	: 6/20/2008 Qty: 6 Um: Each	
Previous Run	: 34444				
Written By	:				
Checked & Approved By	:				
Comment	: Est: B 04.10.21 Added Step 4 KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>6597</u> to Northern Aero Industries Order P/N: B80704-1 Manufacture per B80704 Rev. A Certificate of Conformity is required
2.0	B807041	stud
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) STUD
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of confromity is attached
4.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP Visually inspect parts for thread damage, fit and cad plating
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST81</u>
		Comment: STOCK <u>8 08/06/23 XG</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0 QC21

FINAL INSPECTION/W/O RELEASE



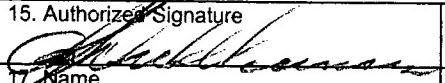
08/06/24 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-23

1. Approving national aviation authority / country TRANSPORT CANADA	2.	AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO19510-1
4. Approved organization name and address  AMO 88-97	NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00006597	
6. Item 1	7. Description 3/4 STUD	8. Part No. B80704-1	9. Eligibility* BELL 205A-1 205B 204B UH-1H	10. Qty. 6	11. Serial/Batch No. BATCH # 07-2904	12. Status/Work Manufactured 
2	STUD	B80705-1	BELL 205A-1 205B 204B UH-1H	6	BATCH # 07-2902	Manufactured
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to:			<input checked="" type="checkbox"/> CAR-571-10 <input type="checkbox"/> Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 <p>Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR-571.</p>			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.						
15. Authorized Signature 	16. Certificate/ Approval Ref. No. AMO 88-97	17. Name R. D. Williamson	18. Date (DD MMM YYYY) 19 June 2008	20. Authorized Signature N/A	21. Certificate/ Approval Ref. No. N/A	22. Name N/A
INSTALLER RESPONSIBILITIES						
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

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